

# MAXIMUM®

## 20V max\*

### Cordless Reciprocating Saw



Model no. 054-8254-0

**IMPORTANT:**

Please read this manual carefully before using this product, and save it for reference.

**INSTRUCTION  
MANUAL**

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**NOTE:** If any parts are missing or damaged, or if you have any questions, please call our toll-free helpline at 1-888-670-6682.



#### SAVE THESE INSTRUCTIONS

This manual contains important safety and operating instructions. Read all instructions and follow them with use of this product.

MOTOR	18V DC
NO-LOAD SPEED	0-3100 /min
LENGTH OF STROKE	1 1/8" (28.5 mm)
COMPATIBLE MAXIMUM® BATTERY	054-3203-2 (2.0 Ah) (SOLD SEPARATELY); 054-3206-6 (4.0 Ah) (SOLD SEPARATELY)
OPTIMUM CHARGING TEMPERATURE	40 to 104°F (4-40°C)
COMPATIBLE MAXIMUM® CHARGER	7109-B-2; 054-3204-0 (SOLD SEPARATELY)
NET WEIGHT	5 lb (2.26 kg)

## TECHNICAL SPECIFICATIONS

## GENERAL POWER TOOL SAFETY WARNINGS

### Save all warnings and instructions for future reference.

The term “power tool” in the warnings refers to your mains-operated (corded) power tool or battery operated (cordless) power tool.

### WORK AREA SAFETY

- Keep work area clean and well lit. Cluttered or dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

### ELECTRICAL SAFETY

- Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adaptor plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- If operating a power tool in a damp location is unavoidable, use a Residual Current Device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.



### WARNING!

Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

**PERSONAL SAFETY**

- **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
- **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- **Prevent unintentional starting.** Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- **Do not overreach.** Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- **Dress properly.** Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.
- **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** A careless action can cause severe injury within a fraction of a second.

**POWER TOOL USE AND CARE**

- **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- **Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
- **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- **Maintain power tools and accessories.** Check for misalignment or binding of

moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.

- **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- **Use the power tool, accessories and tool bits etc., in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.
- **Keep handles and grasping surfaces dry, clean and free from oil and grease.** Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.

**BATTERY TOOL USE AND CARE**

- **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
- **Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.
- **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.
- **Under abusive conditions, liquid may be ejected from the battery; avoid contact.** If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help. Liquid ejected from the battery may cause irritation or burns.
- **Do not use a battery pack or tool that is damaged or modified.** Damaged or modified batteries may exhibit unpredictable behaviour resulting in fire, explosion or risk of injury.
- **Do not expose a battery pack or tool to fire or excessive temperature.** Exposure to fire or temperature above 130 °C (266°F) may cause explosion.
- **Follow all charging instructions and do not charge the battery pack or**



**WARNING!** ALWAYS use safety glasses. Everyday eyeglasses are NOT safety glasses. Also use face or dust mask if cutting operation is dusty. **ALWAYS WEAR CERTIFIED SAFETY EQUIPMENT:**

- ANSI Z87.1 eye protection (CAN/CSA Z94.3),
- ANSI S12.6 (S3.19) hearing protection,
- NIOSH/OSHA/MSHA respiratory protection.

**tool outside the temperature range specified in the instructions.** Charging improperly or at temperatures outside the specified range may damage the battery and increase the risk of fire.

#### SERVICE

- **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
- **Never service damaged battery packs.** Service of battery packs should only be performed by the manufacturer or authorized service providers.

#### SPECIFIC SAFETY RULES FOR RECIPROCATING SAWS

- **Hold the power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring.** Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
- **Use clamps or another practical way to secure and support the workpiece to a stable platform.** Holding the workpiece by hand or against your body leaves it unstable and may lead to loss of control.
- **Hold saw firmly with both hands for all cutting operations.** During cutting operations, the blade may suddenly bind in the work and may cause the saw to kick



#### WARNING!

Use of this tool can generate and/or disperse dust, which may cause serious and permanent respiratory or other injury. Always use NIOSH/OSHA approved respiratory protection appropriate for the dust exposure. Direct particles away from face and body.



#### WARNING!

Always wear proper personal hearing protection that conforms to ANSI S12.6 (S3.19) during use. Under some conditions and duration of use, noise from this product may contribute to hearing loss.



#### CAUTION!

When not in use, place tool on its side on a stable surface where it will not cause a tripping or falling hazard. Some tools with large battery packs will stand upright on the battery pack but may be easily knocked over.

back towards the operator.

- **Keep hands away from moving parts.** Never place your hands near the cutting area.
- **Use extra caution when cutting overhead and pay particular attention to overhead wires which may be hidden from view.** Anticipate the path of falling branches and debris ahead of time.
- **Do not operate this tool for long periods of time.** Vibration caused by the operating action of this tool may cause permanent injury to fingers, hands, and arms. Use gloves to provide extra cushion, take frequent rest periods, and limit daily time of use.
- **Avoid prolonged contact with dust from power sanding, sawing, grinding, drilling, and other construction activities.** Wear protective clothing and wash exposed areas with soap and water. Allowing dust to get into your mouth, eyes, or lay on the skin may promote absorption of harmful chemicals.

#### SAFETY RULES FOR BATTERY PACK AND CHARGER

- If the battery pack casing is cracked or damaged, do not insert into charger. There is a danger of electric shock or electrocution.
- Don't allow any liquid to get inside charger. Electric shock may result. To facilitate cooling of the battery pack after use, avoid placing the charger or battery pack in a warm environment such as in a metal shed, or a trailer that is not insulated.
- This charger is not intended for any uses other than charging rechargeable batteries. Any other use may result in risk of fire, electric shock or electrocution.
- Do not place any object on top of the charger or place the charger on a soft surface that may result in excessive internal heat. Do not place the charger near any heat source.
- To reduce the potential risk of damage to the electric plug and cord, pull by the plug rather than the cord when disconnecting the charger from the power supply.
- Make sure the cord is located so it will not be stepped on, tripped over, or otherwise subjected to damage or stress.
- An extension cord should not be used unless absolutely necessary. Use of an improper extension cord could result in a risk of fire, electric shock or electrocution.
- Do not operate the charger if it has received a sharp blow, been dropped or otherwise damaged in any way.



#### WARNING!

This manual contains important safety and operating instructions for your battery and charger. Before using the charger, read all instructions and warnings on the charger, the battery pack and the tool.

- Do not disassemble charger. Take it to a service agent when service or repair is required. Incorrect reassembly may result in a risk of electric shock, electrocution or fire.
- To prevent the risk of electric shock, unplug the charger from the outlet before attempting to clean it. Only removing the battery pack from the charger will not reduce this risk.
- DO NOT store or use the tool and battery pack in locations where the temperature may reach or exceed 50°C (122°F), which can lead to deterioration of the storage battery.
- The charger is designed to operate on standard household electrical power (120 V~). Do not attempt to use it on any other voltage.

#### ADDITIONAL INFORMATION ON BATTERY AND CHARGER

- The battery pack is not fully charged out of the carton. First read the safety instructions and then follow the charging notes and procedures.
- The longest life and best performance can be obtained if the battery pack is charged when the air temperature is 15–25°C (59–77°F). Do not charge the battery pack where the air temperature is below 0°C (32°F) or above 45°C (113°F). This is important and will prevent damage to the battery pack.
- Do not incinerate the battery pack even if it is seriously damaged or is completely worn out. The battery can explode in a fire.
- Never attempt to open the battery pack for any reason. If the plastic housing of the battery pack breaks or cracks, immediately discontinue use and do not recharge.
- The length of service from your battery will depend on the type of work you are doing. The battery has been designed to provide maximum trouble-free life. However, like all batteries, it will eventually wear out.
- To obtain the longest possible battery life, we suggest the following:
  - Store and charge your battery in a cool area. Temperatures above or below normal room temperature will shorten battery life.
  - Never store the battery in a discharged condition. Recharge it immediately after it has been discharged.
- All batteries gradually lose their charge. The higher the temperature, the quicker they lose their charge. If you store your tool for long periods of time without use, recharge the battery every month or two. This practice will prolong battery life.

#### BATTERY PACK REMOVAL AND PREPARATION FOR RECYCLING

To preserve natural resources, please recycle or dispose of batteries properly. Local, provincial or federal laws may prohibit disposal of lithium-ion batteries in ordinary trash. Consult your local waste authority for information regarding available recycling and/or disposal options.



#### WARNING!

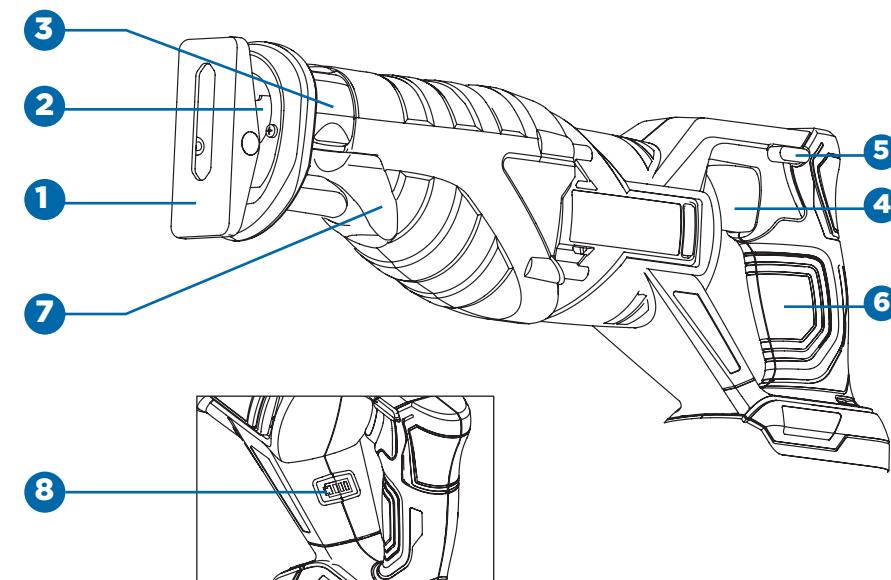
Upon removal, cover the battery pack's terminals with heavy-duty adhesive tape. Do not attempt to destroy or disassemble.

## SYMBOLS

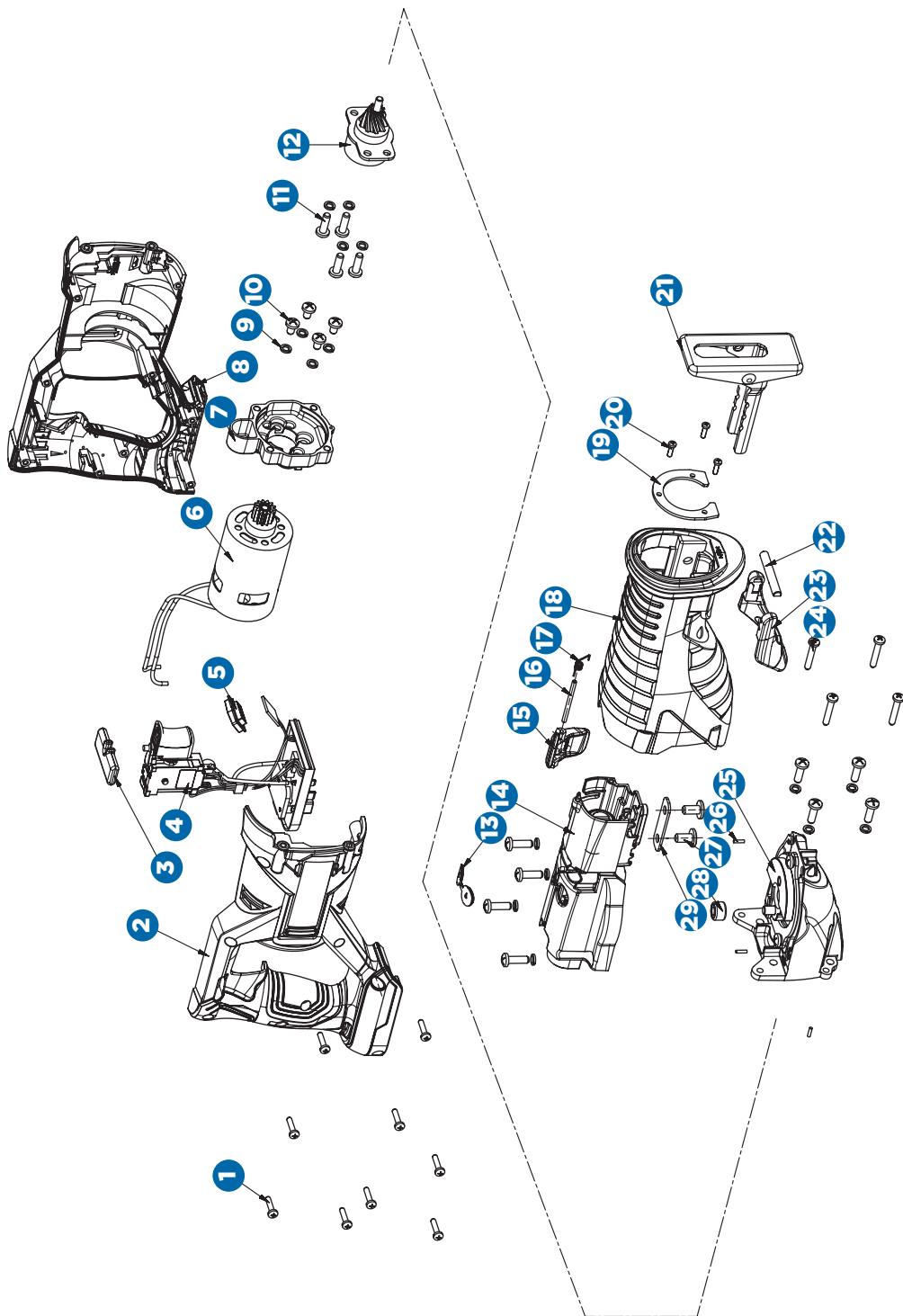
Some of the following symbols may be used on this tool. Please study them and learn their meaning. Proper interpretation of these symbols will allow you to operate the tool better and more safely.

No.	Description
V	Volts
A	Amperes
Hz	Hertz
W	Watts
$n_0$	No-load speed
/min	Strokes per minute
BPM	Beats per minute
~	Alternating current
---	Direct current
Ah	Ampere-hours
Li-ion	Lithium-ion battery
$\emptyset$	Diameter
BFP	Backfeed protection
	Safety alert symbol
	To reduce the risk of injury, user must read operator's manual.
	Always wear eye protection.
	Contains lithium-ion battery. Battery must be recycled or disposed of properly.
	Conforms to bear the ETL mark and complies with relevant industry standards.

No.	Description
1	Shoe
2	Blade clamp
3	Blade clamp release lever
4	Trigger switch
5	Lock-off button
6	Handle
7	Shoe adjustment lever
8	Remaining power indicator



## KNOW YOUR TOOL



NO.	DESCRIPTION
1	SCREW
2	LEFT HOUSING
3	LOCK-OFF BUTTON
4	SWITCH & PCB ASSEMBLY
5	REMAINING POWER INDICATOR
6	MOTOR
7	BACK GEARCASE
8	RIGHT HOUSING
9	SPRING WASHER
10	SCREW
11	SCREW
12	SMALL GEAR ASSEMBLY
13	COVER
14	RECIPROCATING ASSEMBLY
15	BLADE CLAMP RELEASE LEVER

NO.	DESCRIPTION
16	PIN
17	TORSIONAL SPRING
18	SHEATH
19	PLATE
20	SCREW
21	SHOE
22	SHAFT
23	SHOE ADJUSTMENT LEVER
24	SCREW
25	BIG GEAR ASSEMBLY
26	PIN
27	SCREW
28	BEARING
29	PLATE

## KNOW YOUR TOOL

**FITTING AND REMOVING THE BATTERY PACK**

- To install the battery pack to the tool, align the raised portion of the battery pack with the grooves on the bottom of the tool handle, and slide it firmly into the handle until you hear the lock snap into place (Fig. A).
- To remove the battery pack from the tool, press the battery pack release button and slide the battery pack completely out of the tool handle.

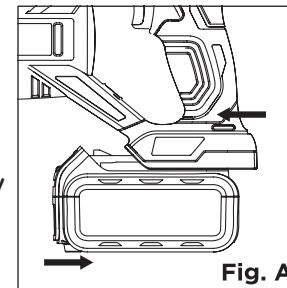


Fig. A

**CHARGING PROCEDURE**

- Connect the plug cable to the charger (Fig. B), and then plug into an appropriate outlet before inserting battery pack. All three charging lights will turn on for two seconds and then off.
- Insert the battery pack into the charger, making sure the pack is fully seated in the charger (Fig. C). During the charging process, the charging lights will indicate the charging status as follows:
  - Less than 30% charged: all three charging lights will blink in sequence.
  - Less than 60% charged: one light will stay on, while the other two lights will blink in sequence.

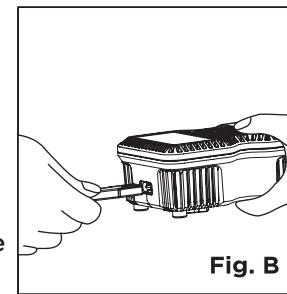
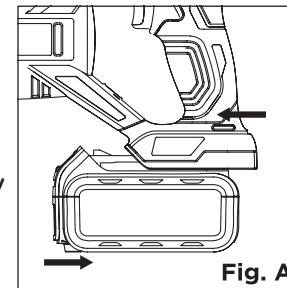


Fig. B



- Over 60% charged: two lights will stay on, while the remaining light will blink continuously.
- Fully charged: all three lights will remain on continuously.
- The charging process will last approximately 35 minutes (2.0 Ah battery pack) or 65 minutes (4.0 Ah battery pack) and permanent lighting of all three charging lights will indicate charging is complete.

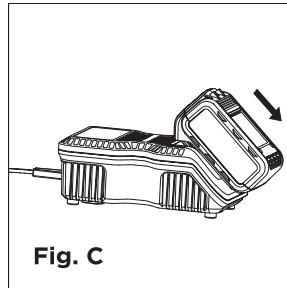


Fig. C

**CHARGER DIAGNOSTICS**

The charger is designed to detect certain problems that can arise with battery packs.

- When the charger detects the battery pack is overheated, all three charging lights will blink at the same time. Please remove the battery and allow it to cool down for 15–30 minutes and re-insert.
- When the charger detects a malfunction in the battery, two charging lights will blink at the same time. Please remove the battery and allow it to cool down for 15–30 minutes. Then re-insert the battery pack into the charger. If two charging lights still flash, the battery may require service.
- When the charger detects a malfunction of the charger itself, three charging lights will blink at the same time. Please remove the battery pack and unplug the charger for at least 2 minutes. After 2 minutes, plug charger back in and re-insert the pack into the charger. If all three charging lights still blink at the same time, the charger may require service.

**NOTE:**

Charging times maybe longer depending on the surrounding temperature and battery conditions.

**WARNING!**

- Do not allow familiarity with tools to make you careless. Remember that a careless fraction of a second is enough to cause severe injury.
- Before attempting to use this cordless tool, become familiar with all of its operating features and safety requirements.
- To reduce the risk of serious personal injury, turn tool off and disconnect battery pack before making any adjustments or removing/installing attachments or accessories.

**CAUTION!**

When placing battery pack in the tool, be sure raised rib on battery pack aligns with the bottom of the tool and latches into place properly. Improper installation of the battery pack can cause damage to internal components.

**CAUTION!**

- Before attempting to charge the battery, check the charger and the battery to ensure the charging equipment matches the battery supplied. The components are all labelled with component numbers.
- The rechargeable battery is not fully charged on leaving the factory. Charge the rechargeable battery before first use.
- Recharge discharged batteries as soon as possible after use or battery life may be greatly diminished. For longest battery life, do not discharge batteries fully.
- The working temperature of the charger is 4–40°C (40–104°F).

**LOCK-OFF BUTTON AND TRIGGER SWITCH**

Your saw is equipped with a lock-off button.

**To lock the trigger switch**, push the lock-off button as shown in Fig. D. Always lock the trigger switch when carrying or storing the tool to eliminate unintentional starting.

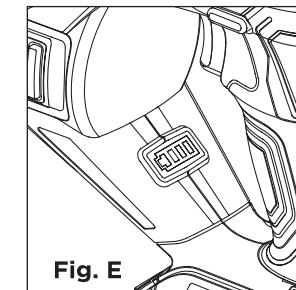
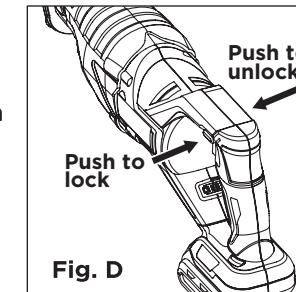
**To unlock the trigger switch**, push the lock-off button as shown in Fig. D. Pull the trigger switch to turn the saw on. Releasing the trigger switch turns the saw off.

**VARIABLE SPEED**

The variable speed trigger switch will give you added versatility. The further the trigger is depressed the higher the speed of the saw.

**REMAINING POWER INDICATOR**

If the switch is turned on, the remaining power indicator lights for 5 seconds and the battery's remaining power can be checked (Fig. E).



LED INDICATOR	REMAINING POWER STATUS
1	0-25 %
2	25-50 %
3	50-75 %
4	75-100 %

**WARNING!**

This tool has no provision to lock the switch in the ON position, and should never be locked ON by any other means.

**CAUTION!**

Prolonged use at very slow speed may damage your saw.

**INSTALLING AND REMOVING BLADES**

When selecting a blade, choose the right type and length. Many types of blades are available for a variety of applications: cutting metal, wood, nail-embedded wood, scroll cutting, roughing-in, and contours. Use the appropriate blade for the application. The blade should be longer than 3 1/2" (89 mm) and should extend past the shoe and the thickness of the workpiece during the cut. Do not use jigsaw blades with this tool.

**TO INSTALL BLADE INTO SAW**

- Pull blade clamp release lever up (Fig. F).
- Insert blade shank from the front (Fig. G).
- Push blade clamp release lever down (Fig. H).

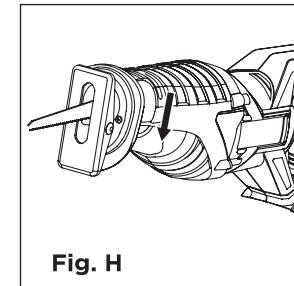
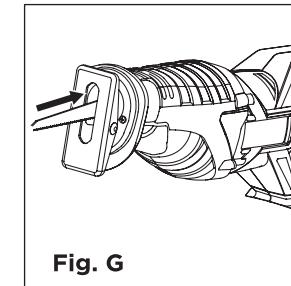
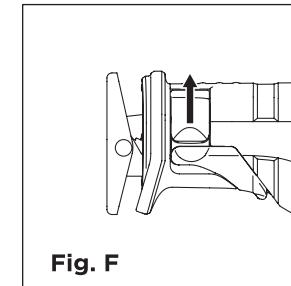


Fig. F

Fig. G

Fig. H

**WARNING!**

To reduce the risk of serious personal injury, turn tool off and disconnect tool from battery pack before making any adjustments or removing/installing attachments or accessories. An accidental start-up can cause injury.

**WARNING!**

Cut hazard. Blade breakage may occur if the blade does not extend past the shoe and the workpiece during the cut. Increased risk of personal injury, as well as damage to the shoe and workpiece may result.

Depending on the job, the blade may be inserted with the teeth facing up or down (Fig. I).

#### TO REMOVE BLADE FROM SAW

- Open up blade clamp release lever.
- Remove blade.

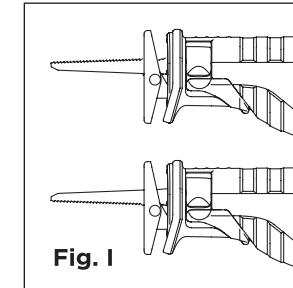


Fig. I

#### ADJUSTABLE SHOE

Your tool comes with an adjustable shoe. The shoe can be adjusted to limit the depth of cut.

- Pull shoe adjustment lever down (Fig. J).
- Slide the shoe out to one of the five settings (Fig. K).
- Push shoe adjustment lever up, and make sure the shoe is locking in position (Fig. L).

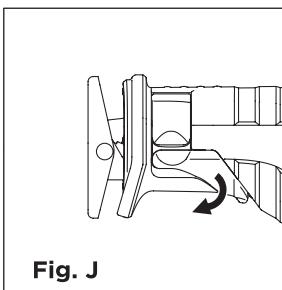


Fig. J

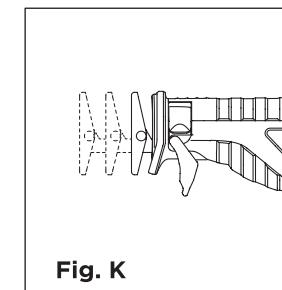


Fig. K

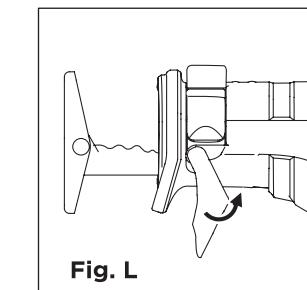


Fig. L



#### WARNING!

Always use eye protection. All users and bystanders must wear eye protection that conforms to ANSI Z87.1.



#### WARNING!

Exercise extra caution when cutting towards operator. Always hold saw firmly with both hands while cutting.

#### CUTTING

Before cutting any type of material, be sure it is firmly anchored or clamped to prevent slipping.

Place blade lightly against work to be cut, switch on saw motor and allow it to obtain maximum speed before applying pressure. Whenever possible, the saw shoe must be held firmly against the material being cut. This will prevent the saw from jumping or vibrating and minimize blade breakage. Any cuts which put pressure on the blade such as angle or scroll cuts increase potential for vibration, kickback, and blade breakage.

#### POCKET/PLUNGE CUTTING—WOOD ONLY

The initial step in pocket cutting is to measure the surface area to be cut and mark clearly with a pencil, chalk or scribe. Use the appropriate blade for the application. The blade should be longer than 3 1/2" (89 mm) and should extend past the shoe and the thickness of the workpiece during the cut. Insert blade in blade clamp.

Next, tip the saw backward until the back edge of the shoe is resting on the work surface and the blade clears the work surface (position 1, Fig. M). Now switch motor on, and allow saw to come up to speed. Grip saw firmly with both hands and begin a slow, deliberate upward swing with the handle of the saw, keeping the bottom of the shoe firmly in contact with the workpiece (position 2, Fig. M). Blade will begin to feed into material. Always be sure blade is completely through material before continuing with pocket cut.

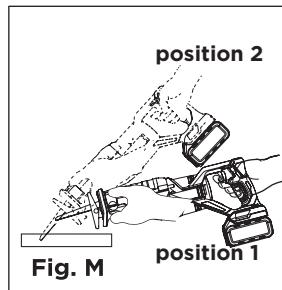


Fig. M

position 2

position 1



#### WARNING!

Use extra caution when cutting overhead and pay particular attention to overhead wires which may be hidden from view. Anticipate the path of falling branches and debris ahead of time.



#### WARNING!

Inspect work site for hidden gas pipes, water pipes, or electrical wires before making blind or plunge cuts. Failure to do so may result in explosion, property damage, electric shock, and/or serious personal injury.

**METAL CUTTING**

Your saw has different metal cutting capacities depending upon type of blade used and the metal to be cut. Use a finer blade for ferrous metals and a coarse blade for non-ferrous materials. In thin gauge sheet metals it is best to clamp wood to both sides of sheet. This will insure a clean cut without excess vibration or tearing of metal. Always remember not to force cutting blade as this reduces blade life and causes costly blade breakage (Fig. N).

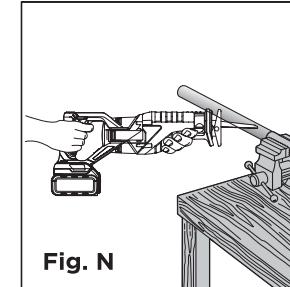


Fig. N

**TEMPERATURE CUT OUT**

When used as intended, the reciprocating saw cannot be subject to overload. But running continuously at full load for a long time will cause the battery pack to overheat. If the allowable battery temperature range is exceeded, the saw will automatically stop operating and will not restart until it has cooled to a safe level.

**LOW VOLTAGE CUT OUT**

The battery pack used on this tool is fitted with a low voltage cut out feature within the circuitry. The low voltage cut out feature operates when the voltage drops below a pre-set value. This feature automatically stops the tool from operating. When this condition occurs you will need to either insert another battery pack into the tool or recharge the existing battery pack.

**NOTE:** In areas where blade visibility is limited, use the edge of the saw shoe as a guide. Lines for any given cut should extend beyond the edge of the cut to be made.

**NOTE:** It is generally recommended that when cutting metals you should spread a thin film of oil or other lubricant along the line ahead of the saw cut for easier operation and longer blade life.

**NOTE:**

- The saw will not restart until the battery pack has cooled.
- DO NOT force-cool the pack in any way. Do not place in refrigerator or freezer. To reduce the temperature of the cells remove the battery pack from the tool and place the battery pack in a free air environment, out of direct sunlight or any other heat source.
- Attempting to restart the tool without either recharging the battery or installing another battery (with charge) will lead to saw restarting and then stopping again, after only a few seconds of operation.

**GENERAL MAINTENANCE**

Avoid using solvents when cleaning plastic parts. Most plastics are susceptible to damage from various types of commercial solvents and may be damaged by their use. Use clean clothes to remove dirt, dust, oil, grease, etc.

**BATTERIES**

The battery pack is equipped with lithium-ion rechargeable batteries. The duration of use from each charge will depend on the type of work performed.

The batteries in this tool have been designed to provide maximum trouble-free life. Like all batteries, they will eventually wear out. Do not disassemble the battery pack or attempt to replace the batteries. Handling of the batteries, especially when wearing rings and jewellery, could result in a serious burn.

To obtain the longest possible battery life, read and understand the instruction manual.

- It is good practice to unplug the charger and remove the lithium-ion battery pack when not in use.

**WARNING!**

- To avoid serious personal injury, always remove the battery pack from the tool when cleaning or performing any maintenance.
- When servicing, use only identical replacement parts. Use of any other parts may create a hazard or cause product damage. To ensure safety and reliability, all repairs should be performed by a qualified service technician.
- It is not recommended to use compressed dry air to clean the tool. If cleaning with compressed air is the only method available, always wear safety goggles or safety glasses with side shields. If the operation is dusty, also wear a dust mask.
- Do not at any time allow brake fluids, gasoline, petroleum-based products, penetrating oils, etc. to come in contact with plastic parts. Chemicals can damage, weaken or destroy plastic which may result in serious personal injury.

**FOR LITHIUM-ION BATTERY PACK STORAGE LONGER THAN 30 DAYS:**

- Store the lithium-ion battery pack where the temperature is below 26°F (79°C) and free of moisture.
- Store lithium-ion battery packs in a 30%—50% charged condition.
- Every six months of storage, fully charge the lithium-ion battery pack.
- Exterior may be cleaned with a cloth or soft non-metallic brush.

**BATTERY PACK REMOVAL AND PREPARATION FOR RECYCLING**

To preserve natural resources, please recycle or dispose of batteries properly. This product contains lithium-ion batteries. Local, state, or federal laws may prohibit disposal of lithium-ion batteries in ordinary trash. Consult your local waste authority for information regarding available recycling and/or disposal options.

To ensure safety and reliability, all repairs should be performed by a qualified service technician.

**WASTE DISPOSAL**

The product must not be discarded with normal household waste. It must be disposed of properly.

**WARNING!**

Upon removal of the battery pack for disposal or recycling, cover the battery pack's terminals with heavy-duty adhesive tape. Do not attempt to destroy or disassemble the battery pack or remove any of its components. Lithium-ion batteries must be recycled or disposed of properly. Also, never touch the terminals with metal objects and/or body parts as a short circuit may result. Keep away from children. Failure to comply with these warnings could result in fire and/or serious injury.

**5-YEAR LIMITED WARRANTY**

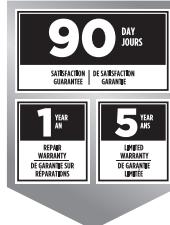
This MAXIMUM product is guaranteed for a period of 5 years from the date of original retail purchase against defects in workmanship and materials only and is subject to the following components:

- Component A: The carrying case is guaranteed for a period of 1-year from the date of original retail purchase against defects in workmanship and materials.
- Component B: Accessories, including drill bits and saw blades, do not carry a warranty.

Subject to the conditions and limitations described below, this product, if returned to us with proof of purchase within the stated warranty period and if covered under this warranty, will be repaired or replaced (with the same model, or one of equal value or specification), at the sole discretion of the Maximum Canada authorized repair centre ("Service Provider"). We will bear the cost of any repair or replacement and any costs of labour relating thereto.

**These warranties are subject to the following conditions and limitations:**

- a bill of sale verifying the purchase and purchase date must be provided;
- defects in workmanship and material to be assessed and determined by the Service Provider
- this warranty will not apply to any product or part thereof which is worn or broken or which has become inoperative due to abuse, misuse, accidental damage, neglect or lack of proper installation, operation or maintenance (as outlined in the applicable owner's manual or operating instructions);
- this warranty does not apply to normal wear and tear or to expendable parts or accessories (including drill bits and saw blades) that may be supplied with the product that by their nature have a limited life span and are expected to become inoperative or unusable after a reasonable period of use;
- this warranty will not apply to routine maintenance and consumable items such as, but not limited to, fuel, lubricants, vacuum bags, blades, belts, sandpaper, bits, fluids, rubber o-rings, tune-ups or adjustments;
- this warranty excludes the following components that may accompany your product:
  - The carrying case, which is only for a period of 1-year from the date of original retail purchase against defects in workmanship and materials.
  - Accessories, including drill bits and saw blades, which do not carry a warranty of any kind.
- this warranty will not apply where damage is caused by repairs made or attempted by anyone other than the Service Provider (i.e. persons not authorized by the manufacturer), and any such unauthorized repairs or attempted repairs shall void this warranty in its entirety;
- this warranty will not apply to any parts other than original parts, except to the extent that the retailer or manufacturer or persons authorized by either of them have repaired or replaced them;



- i) this warranty will not apply to any product that was sold to the original purchaser as a reconditioned or refurbished product (unless otherwise specified in writing);
- j) this warranty will not apply to any product or part thereof if any part from another manufacturer is installed therein or any repairs or alterations have been made or attempted by unauthorized persons;
- k) this warranty will not apply to normal deterioration of the exterior finish, such as, but not limited to, scratches, dents, paint chips, or to any corrosion or discolouring by heat, abrasive and chemical cleaners;
- l) this warranty will not apply to component parts sold by and identified as the product of another company, which shall be covered under that product manufacturer's warranty, if any;
- m) any products replaced by the retailer in attempt to fulfill warranty obligations is subject to the original product warranty conditions and related time period as initiated by the original date of purchase; if product is purchased in Quebec, the warranty term will be extended for a period equal to the time during which the Quebec retailer possesses the product in attempt to fulfill warranty obligations; replaced product will not default to new product warranty conditions;
- n) The retailer and manufacturer's sole obligation and the purchaser's sole remedy under this warranty shall be as set out herein. The warranties contained herein are not transferable and are given only to the purchaser. FURTHER, THE WARRANTIES SET OUT HEREIN ARE IN LIEU OF ALL OTHER WARRANTIES OR CONDITIONS, WHETHER EXPRESS, IMPLIED OR STATUTORY (INCLUDING SUCH AS ARISE UNDER THE SALE OF GOODS ACT OR THE INTERNATIONAL SALE OF GOODS ACT), ARISING OUT OF A COURSE OF DEALING OR USAGE OF TRADE OR OTHERWISE, INCLUDING, SUBJECT TO APPLICABLE LAW, ANY IMPLIED WARRANTIES OR CONDITIONS OF MERCHANTABILITY, MERCHANTABILITY QUALITY, FITNESS OR ADEQUACY FOR A PARTICULAR PURPOSE OR USE, AND ALL OTHER SUCH WARRANTIES ARE EXPRESSLY DISCLAIMED BY THE RETAILER AND MANUFACTURER.

#### ADDITIONAL LIMITATIONS

This warranty applies only to the original purchaser and may not be transferred.

This warranty applies for a period of 5 years from the date of original retail purchase, as indicated on the bill of sale.

Neither the retailer, Maximum Canada, nor the manufacturer shall be liable for any other expense, loss or damage, including, without limitation, any indirect, incidental, consequential or exemplary damages arising in connection with the sale, use or inability to use this product.

Under no circumstances shall the retailer, Maximum Canada, or manufacturer be liable to the purchaser for any claim for (a) indirect, special, punitive, incidental, exemplary, or consequential damages, (b) compensation for loss of profits, anticipated revenue, savings or goodwill, or other economic loss of the purchaser, (c) exemplary, aggravated or punitive damages howsoever incurred, (d) contribution or set-off in respect of any claims against the purchaser, (e) any damages whatsoever relating to third party products or services or the purchaser's materials, or (f) any damages whatsoever relating to interruption, delays, errors or omissions; in each case under any theory of

law or equity, arising out of or in any way related to this warranty, even if advised of the possibility thereof. Notwithstanding any provision herein or entitlement of the purchaser at law, in equity or otherwise, in no event shall the liability of the retailer or manufacturer under this warranty, whether in contract, tort, product liability or otherwise, exceed, in the aggregate, the amount paid by the purchaser to the retailer for the product to which this warranty applies.

#### NOTICE TO CONSUMER

This warranty gives you specific legal rights, and you may have other rights, which may vary from province to province. The provisions contained in this warranty are not intended to limit, modify, take away from, disclaim or exclude any statutory warranties set forth in any applicable provincial or federal legislation.

In addition to the 5-Year Limited Warranty, this MAXIMUM product is covered by our:

#### 1-YEAR REPAIR WARRANTY

Maximum Canada will maintain this product and replace critical parts which have worn beyond reasonable use through normal use of such product, any time during the first year after purchase.

**The following are excluded from this 1-Year Repair Warranty:**

- a) Missing or damaged parts or components that are a result of abuse or misuse;
- b) Any wear and tear to non-critical parts or accessories that do not affect the core function of the product.

#### 90-DAY SATISFACTION GUARANTEE

If you are not completely satisfied with the performance of your MAXIMUM product for any reason, you can return it within 90 days from the date of purchase with proof of purchase for exchange or a full refund.

Made in China

Imported by MAXIMUM Canada Toronto, Canada M4S 2B8