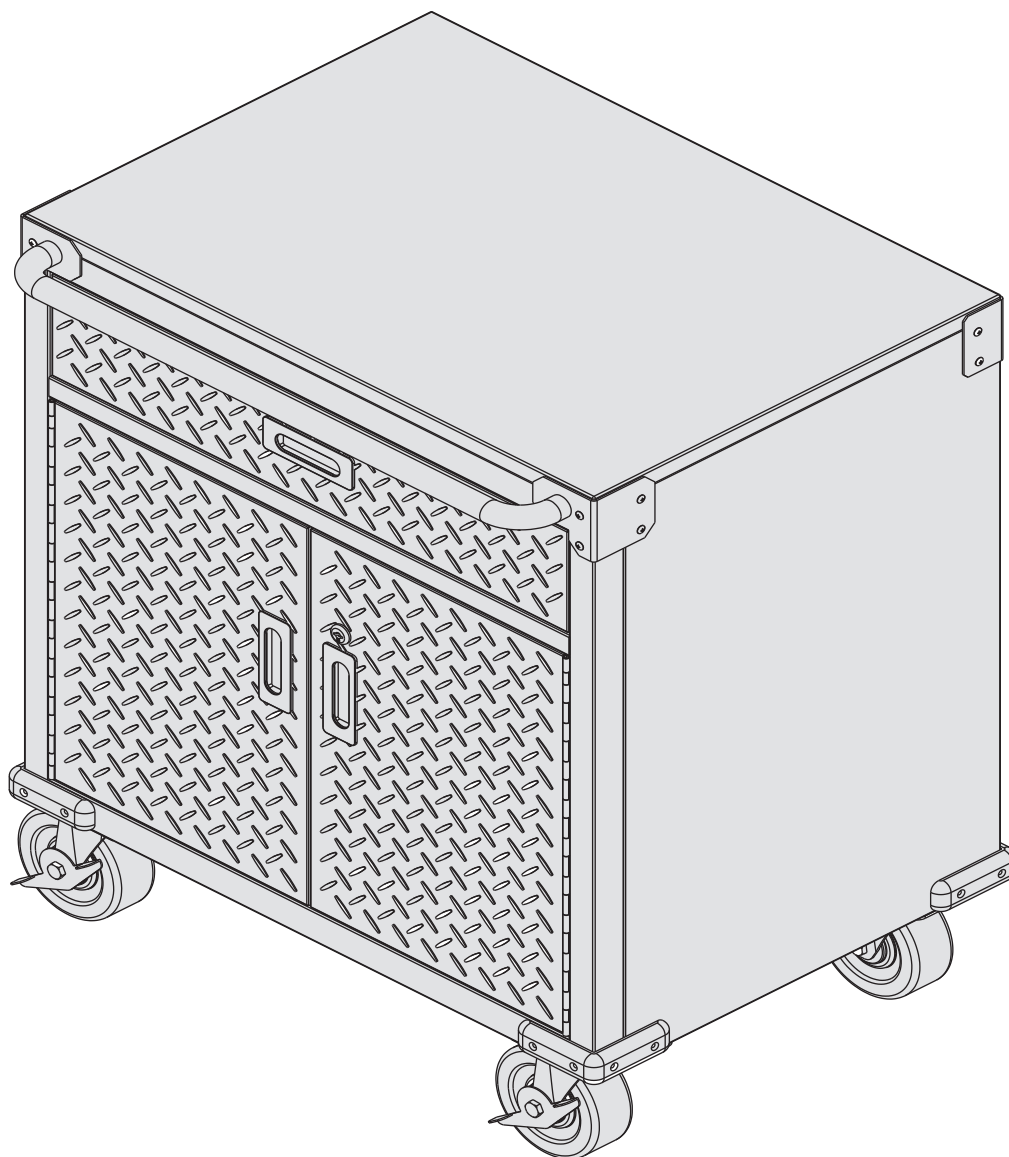


model no. 068-0558-4

Mastercraft®/MD

BASE CABINET



IMPORTANT:

Please read this manual carefully before installing this cabinet and save it for reference.

INSTRUCTION MANUAL

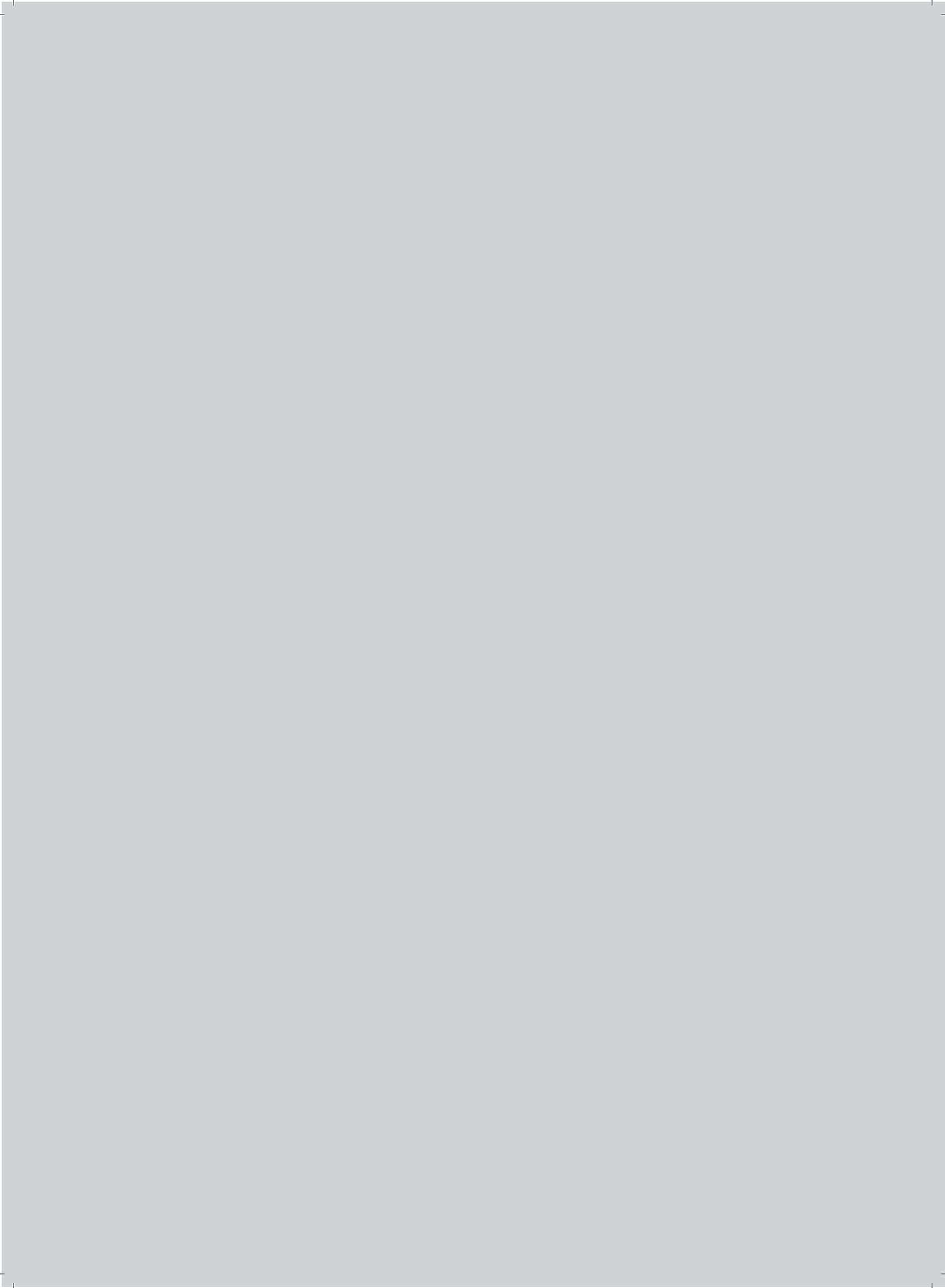


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SAFETY GUIDELINES

Safety guidelines

This manual contains information that relates to PROTECTING PERSONAL SAFETY and PREVENTING EQUIPMENT PROBLEMS. It is very important to read this manual carefully and understand it thoroughly before using the product. The symbols listed below are used to indicate this information.

**CAUTION!**

Potential hazard that may result in moderate injury or damage to equipment.

Note-The word “Note” is used to inform the reader of something the user needs to know about the tool.

SAFETY RECOMMENDATIONS

These precautions are intended for the personal safety of the user and others working with the user. Failure to follow these instructions may result in a permanent loss of vision, serious personal or even fatal injury, property damage and/or tool damage. Please take time to read and understand them.

**CAUTION!**

Potential hazard that may result in moderate injury or damage to equipment.

- The cabinet should be positioned on a level surface.
- This cabinet is intended for indoor use only.
- Check all nuts and bolts periodically and tighten them, if required.
- Use a slightly damp, soft cloth to clean the cabinet.
- Do not stand on the cabinet and do not use it as scaffold.
- Do not exceed the weight limit specified for this cabinet.
- Any assembly or maintenance of the cabinet must be carried out by adults only.
- Do not assemble or move the cabinet without necessary manpower.
- Do not exceed the following weight limits for this product.

Maximum middle shelf load: 66 lb (30 kg).

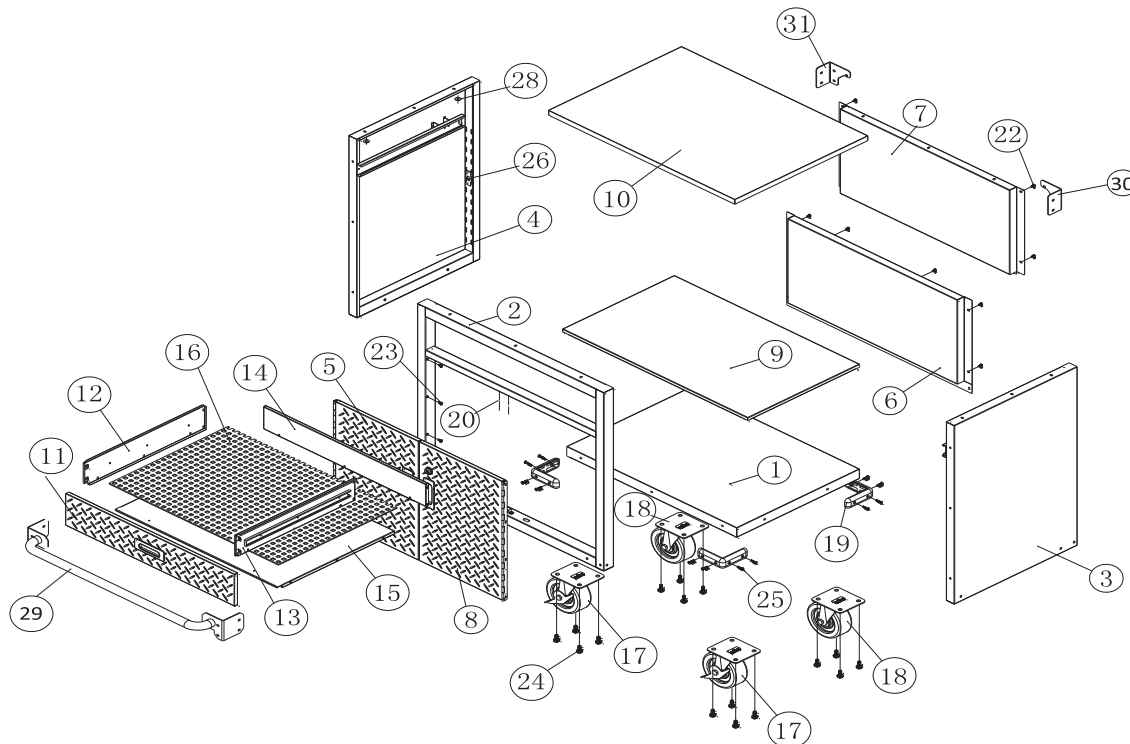
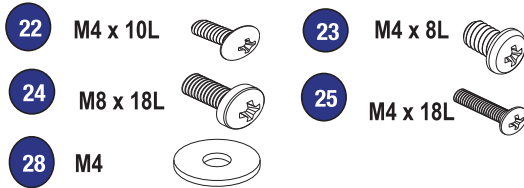
Maximum drawer load: 44 lb (20 kg).

Maximum cabinet load: 320 lb (145.5 kg).

PARTS LIST

No.	Description	Qty.
1	Bottom panel	1
2	Front panel	1
3	Right side panel	1
4	Left side panel	1
5	Left door	1
6	Bottom back panel	1
7	Upper back panel	1
8	Right door	1
9	Middle shelf	1
10	Solid wood board	1
11	Drawer front panel	1
12	Left drawer side panel	1
13	Right drawer side panel	1

No.	Description	Qty.
14	Drawer back panel	1
15	Drawer base panel	1
16	Drawer mat	1
17	Swivel wheel with brake	2
18	Swivel wheel w/o brake	2
19	Bumper	4
20	Magnet	2
21	Screwdriver	1
22	M4 x 10 screw	54
23	M4 x 8 screw	28
24	M8 x 18 screw	16
25	M4 x 18 screw	16
26	Hook	4
27	Keys	2
28	Washer	4
29	Push bar	1
30	Corner protector a	1
31	Corner protector b	1



PARTS LIST

6

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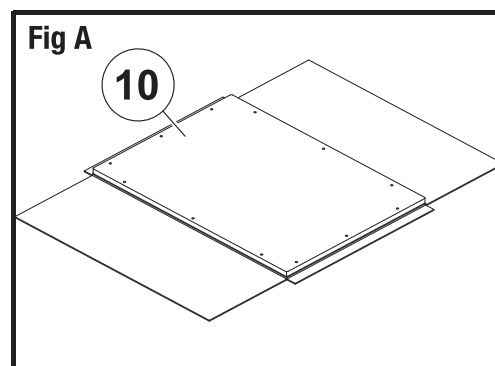
ASSEMBLY INSTRUCTIONS

Assembly preparation

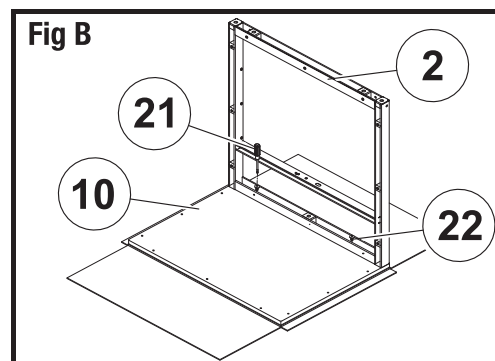
- Assemble the base cabinet on a clean, level surface.
- Remove all items from the packaging box and ensure that all parts listed on pages 5 are available.
- When installing parts that have more than one screw, tighten all screws by hand before tightening them with the star-headed screwdriver provided.

Assembly instructions

1. Open the cardboard box to remove the solid wood board (Part 10) and other parts (see Fig A).

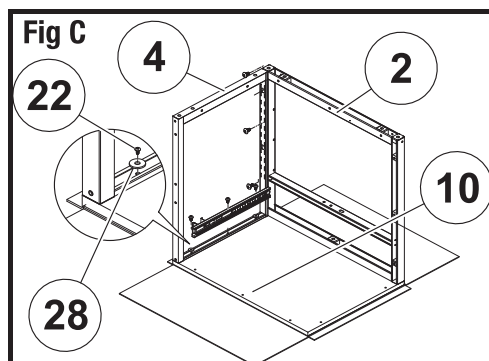


2. Place the front frame (Part 2) on the front of the solid wood board (Part 10). Insert two M4 X 10 screws (Part 22) on each side of the front frame and tighten them using the screwdriver (Part 21) (see Fig B).

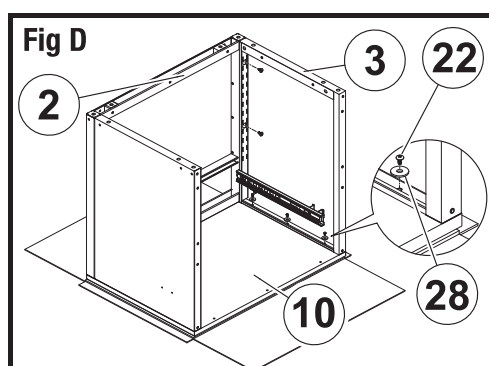


Note: The screw holes have some tolerance. Always make sure that the top and sides of the front frame align with the solid wood board. Doing so will prevent slight adjustments at the final stage, therefore reducing time to assemble.

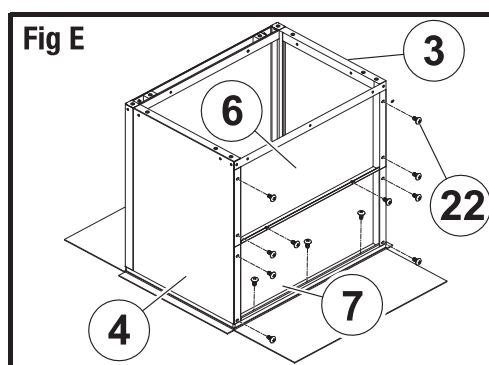
3. Place the left panel (Part 4) on the solid wood board (Part 10). Make sure the top of the left panel is aligned with the screw holes on the front frame (Part 2) and the solid wood board. Attach the left panel to the solid wood board and front frame. Add washers (Part 28) to the screws that will attach the solid wood board, no washers are necessary to attach the front frame. Continue on by inserting M4 X 10 screws (Part 22) and tightening them using the screwdriver (see Fig C).



4. Place the right panel (Part 3) on the solid wood board (Part 10). Make sure the top of the right panel is aligned with the screw holes on the front frame (Part 2) and the solid wood board. Attach the right panel to the solid wood board and front frame. Add washers (Part 28) to the screws that will attach the solid wood board, no washers are necessary to attach the front frame. Continue on by inserting M4 X 10 screws (Part 22) and tightening them using the screwdriver (see Fig D).



5. Attach the upper back panel (Part 7) and bottom back panel (Part 6) between the left panel (Part 4) and right panel (Part 3). Make sure the top of the upper back panel is on the solid wood board. Line up the screw holes of the back panels. Insert M4 X 10 screws (Part 22) and tighten them using the screwdriver (see Fig E).



Note: Four screw holes provided at top end of the upper back panel are reserved for corner protectors.

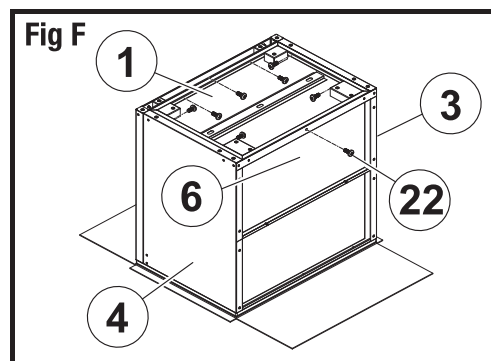
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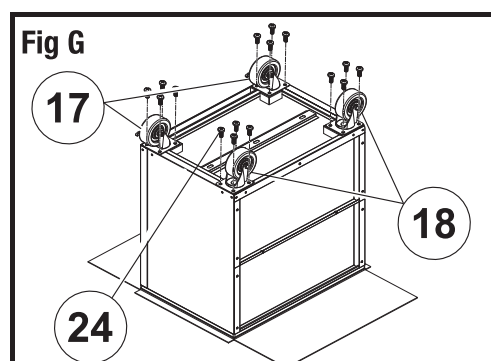
ASSEMBLY INSTRUCTIONS

6. Attach the bottom panel (Part 1) to the left panel (Part 4), right panel (Part 3), front frame (Part 2) and bottom back panel (Part 6). Line up the screw holes of the bottom panel. Insert M4 X 10 screws (Part 22) into the screw holes and tighten them using the screwdriver (see Fig F).

Note: Only the centre holes of the left panel, right panel, front frame and bottom back panel are used for attaching the bottom panel. Other holes are reserved for corner bumpers.

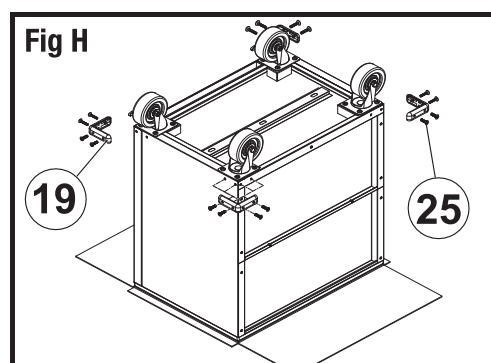


7. Attach swivel wheels with brakes (Part 17) and swivel wheels without brakes (Part 18) to the bottom of the cabinet. Make sure the swivel wheels with brakes are installed at the front. Insert M8 X 18 screws (Part 24) into the four swivel wheels and tighten them using the screwdriver (see Fig G).

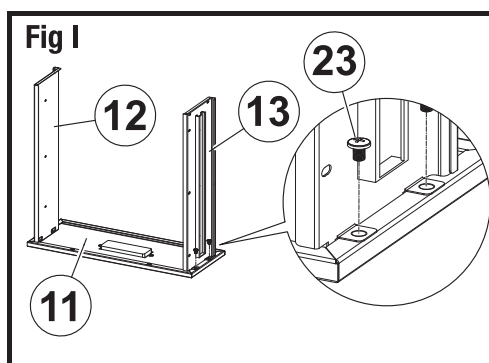


8. Attach the bumpers (Part 19) to the bottom four corners of the cabinet. Insert M4 X 18 screws (Part 25) into the bumpers and tighten them using the screwdriver (see Fig H).

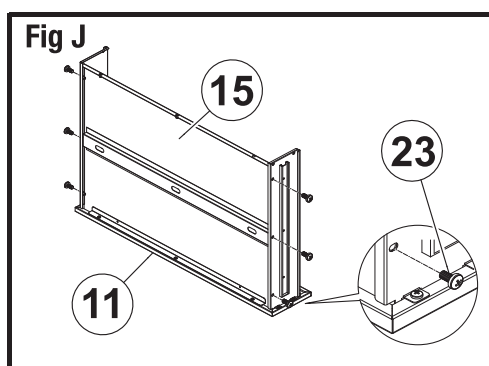
Note: After finishing this step, turn the cabinet to upright position.



9. Attach left drawer side panel (Part 12) and right drawer side panel (Part 13) one at a time to the back of the drawer front panel (Part 11). Make sure both drawer side panels are placed in contact with the rear of the drawer front panel. Line up the screw holes of the drawer side panels. Insert M4 X 8 screws (Part 23) and tighten them using the screwdriver (see Fig I).

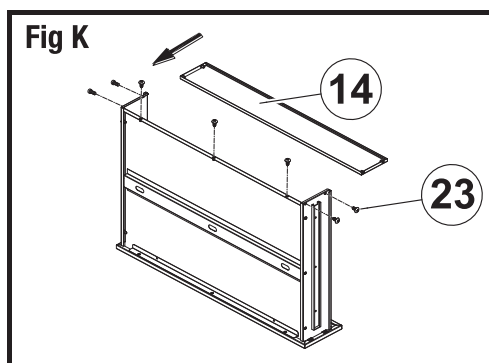


10. From above, attach drawer base panel (Part 15) between the two drawer side panels and to the back of the drawer front panel (Part 11). Insert M4 X 8 screws (Part 23) into the drawer base panel and tighten them using the screwdriver (see Fig J).



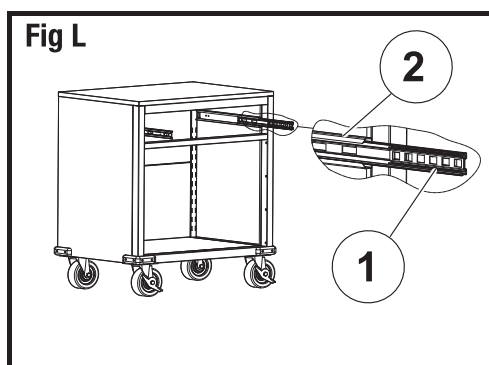
Note: Do not fully tighten any of the screws until all screws are partially screwed in.

11. Attach the drawer back panel (Part 14) to the back of the assembled drawer. Insert M4 X 8 screws (Part 23) into the drawer back panel and tighten them using the screwdriver (see Fig K).



12. Pull out the ball bearing track (1) towards the front of the slider (2) (see Fig L).

Note: The ball bearing track must be pulled out completely to stay in front of the slider.

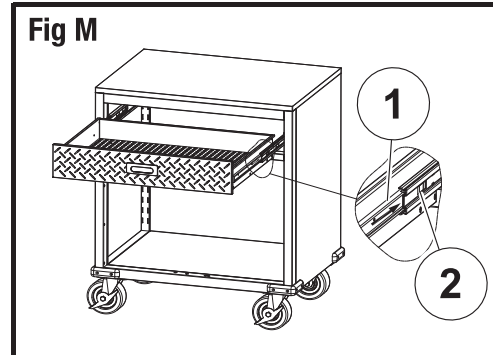


10

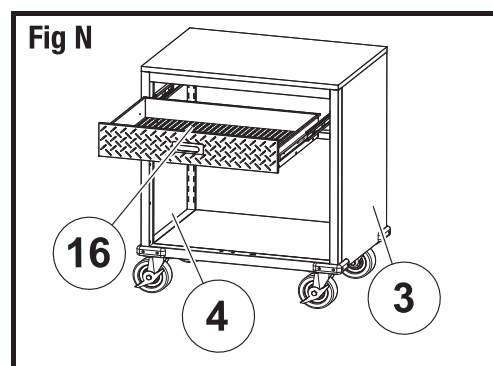
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ASSEMBLY INSTRUCTIONS

13. To insert the drawer, pull out the drawer tracks (1) and ball bearing tracks (2) as far as possible (see Fig M).

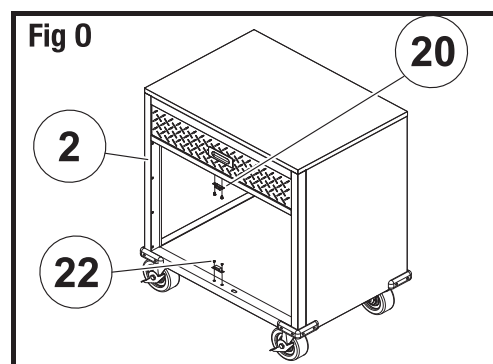


14. Fit the drawer tracks inside the track attached to the left panel (Part 4) and right panel (Part 3). Repeatedly push and pull the slider until the drawer is installed in the cabinet. Finally, place the drawer mat (Part 16) inside the drawer (see Fig N).



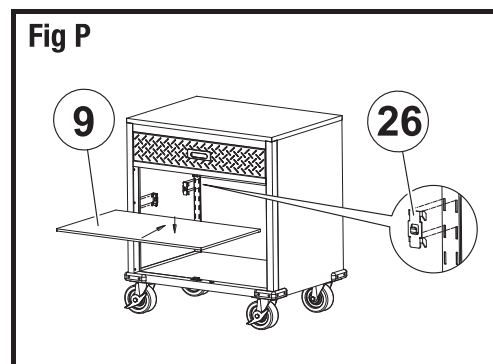
15. Use four M4 X 10 screws (Part 22) to attach the magnets (Part 20) to the front frame (Part 2) (see Fig O).

Note: The black plate of the Magnet should be facing the front.



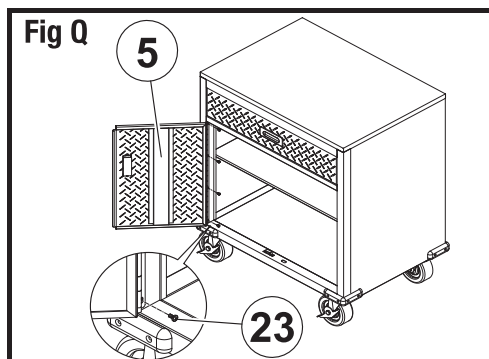
16. Decide the height for the middle shelf. Place the hooks (Part 26) into the hook slot and push them down. Place the middle shelf (Part 9) into the cabinet at the decided height and push it down (see Fig P).

Note: The middle shelf needs hooks at four corners for support. Make sure the hooks are placed at the same height.



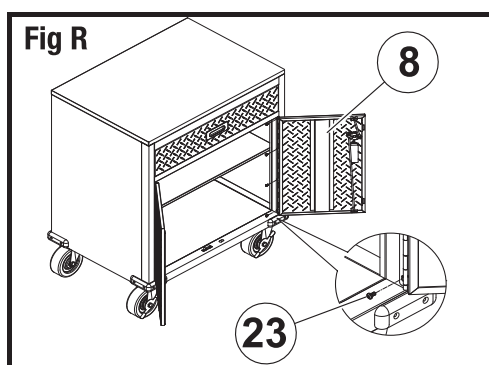
17. Attach the left door (Part 5) to the unit. Insert M4 X 8 screws (Part 23) into the left door and tighten them using the screwdriver (see Fig Q).

Note: The screw holes on the door hinge have some tolerance, thereby enabling the door to be adjusted and centred on the door frame.

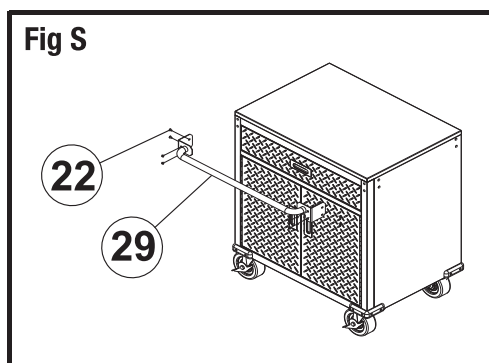


18. Attach the right door (Part 8) to the unit. Insert M4 X 8 screws (Part 23) into the right door and tighten them using the screwdriver (see Fig R).

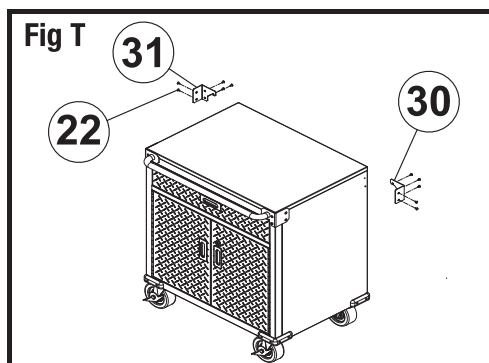
Note: The screw holes on the door hinge have some tolerance, thereby enabling the door to be adjusted and centred on the door frame.



19. Use M4 X 10 screws (Part 22) to attach the push bar (Part 29) to the drawer cabinet (see Fig S).



20. Attach the corner protector B (Part 31) to the left side at the back of the drawer cabinet using M4 X 10 screws (Part 22) and attach the corner protector A (Part 30) to the right side at the back of the drawer cabinet using M4 X 10 insert after screws (Part 22) (see Fig T).



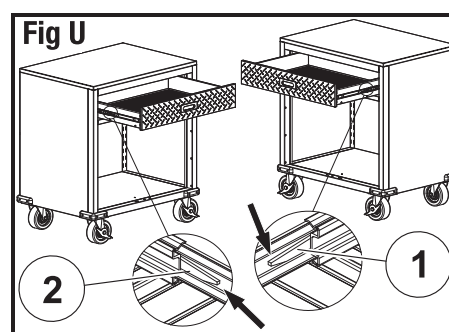
12

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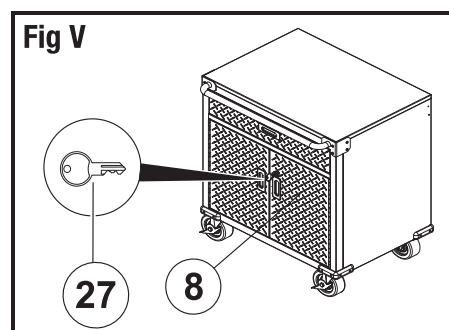
ASSEMBLY INSTRUCTIONS

To remove the drawers from the cabinet

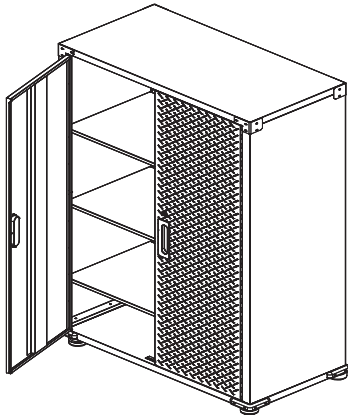
1. To pull the drawers out of the unit, pull up the black plastic clip on the right (1) of the drawer, then push down the black plastic clip on the left (2) of the drawer (see Fig U).



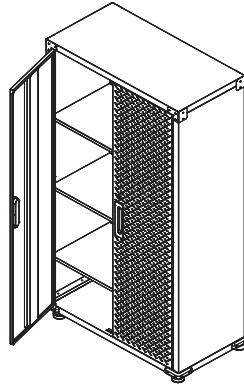
2. The cabinet is ready to use. Use the keys (Part 27) to lock the right door (Part 8) of the cabinet, if desired (see Fig V).

**NOTE:****FINGERPRINT RESISTANT SURFACES AND INCREASED DURABILITY****Stainless Steel Maintenance:**

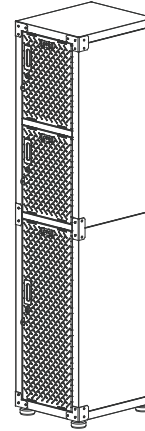
A fingerprint-resistant finish has been applied to these parts. Do not use traditional stainless steel cleaners on this unit. Lightly wipe off once a month with clean warm water and a soft cloth (preferably a micro fibre cloth). This is the safest formula to prevent new stains from appearing over time and manage unwanted fingerprints or grease marks. Remember to always wipe in the direction of the surface grain (NEVER ACROSS) and always use a lint-free cloth. Once the surface is clean, thoroughly wipe dry with a soft absorbent cloth.



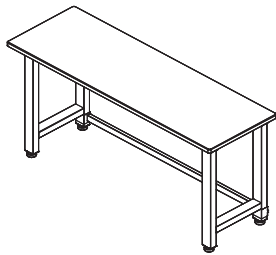
Model no. 068-0667-4
MC TALL STORAGE CABINET



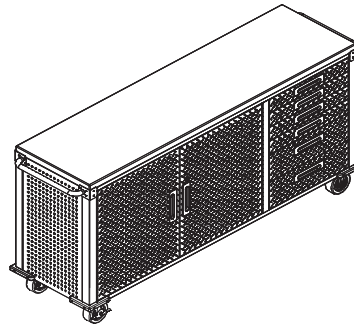
Model no. 068-0003-4
TALL CABINET



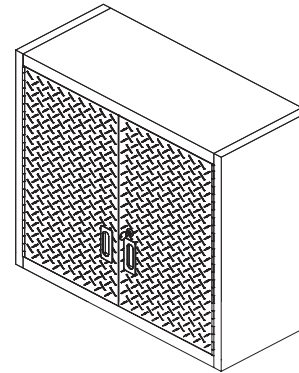
Model no. 068-0007-6
3-TIER LOCKER



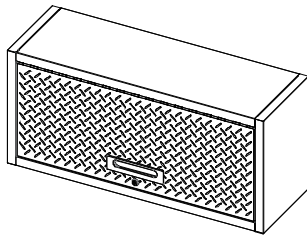
Model no. 068-6099-0
MC WORKBENCH



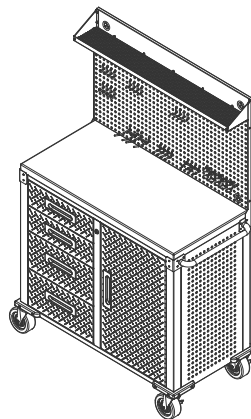
Model no. 068-7305-4
MC ROLLING CABINET



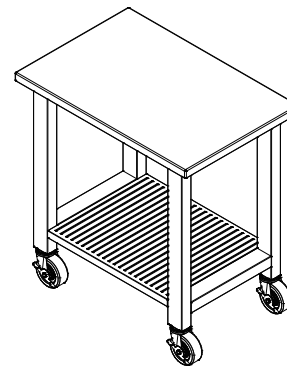
Model no. 068-1226-8
MC WALL CABINET



Model no. 068-7306-2
MC 36" WALL CABINET



Model no. 068-0002-6
BUTCHER BLOCK TOP WORK CENTRE



Model no. 399-1300-2
MOBILE WORKTABLE

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model no. 068-0558-4 | contact us 1-800-689-9928**WARRANTY**

This Mastercraft product is guaranteed for a period of one (1) year from the date of original retail purchase, against defects in materials and workmanship. Subject to the conditions and limitations described below, this product, if returned to us with proof of purchase within the stated warranty period and if covered under this warranty, will be repaired or replaced (with the same model, or one of equal value or specification), at our option. We will bear the cost of any repair or replacement and any costs of labour relating thereto.

These warranties are subject to the following conditions and limitations

- a. a bill of sale verifying the purchase and purchase date must be provided;
- b. this warranty will not apply to any product or part thereof which is worn or broken or which has become inoperative due to abuse, misuse, accidental damage, neglect or lack of proper installation, operation or maintenance (as outlined in the applicable owner's manual or operating instructions) or which is being used for industrial, professional, commercial or rental purposes;
- c. this warranty will not apply to normal wear and tear or to expendable parts or accessories that may be supplied with the product which are expected to become inoperative or unusable after a reasonable period of use;
- d. this warranty will not apply to routine maintenance and consumable items such as, but not limited to, fuel, lubricants, vacuum bags, blades, belts, sandpaper, bits, fluids, tune-ups or adjustments;
- e. this warranty will not apply where damage is caused by repairs made or attempted by others (i.e. persons not authorized by the manufacturer);
- f. this warranty will not apply to any product that was sold to the original purchaser as a reconditioned or refurbished product (unless otherwise specified in writing);
- g. this warranty will not apply to any product or part thereof if any part from another manufacturer is installed therein or any repairs or alterations have been made or attempted by unauthorized persons;
- h. this warranty will not apply to normal deterioration of the exterior finish, such as, but not limited to, scratches, dents, paint chips, or to any corrosion or discolouring by heat, abrasive and chemical cleaners; and
- i. this warranty will not apply to component parts sold by and identified as the product of another company, which shall be covered under the product manufacturer's warranty, if any.

Additional Limitations

This warranty applies only to the original purchaser and may not be transferred. Neither the retailer nor the manufacturer shall be liable for any other expense, loss or damage, including, without limitation, any indirect, incidental, consequential or exemplary damages arising in connection with the sale, use or inability to use this product.

Notice to Consumer

This warranty gives you specific legal rights, and you may have other rights, which may vary from province to province. The provisions contained in this warranty are not intended to limit, modify, take away from, disclaim or exclude any statutory warranties set forth in any applicable provincial or federal legislation.

Made in China

Imported by
Mastercraft Canada Toronto, Canada M4S 2B8

