DUPONT™

Performance Building Solutions

FROTH-PAK™ Key Operating Procedures

Please contact Dow's Tech Service at 1-866-583-2583 before returning the FROTH-PAK™ kits

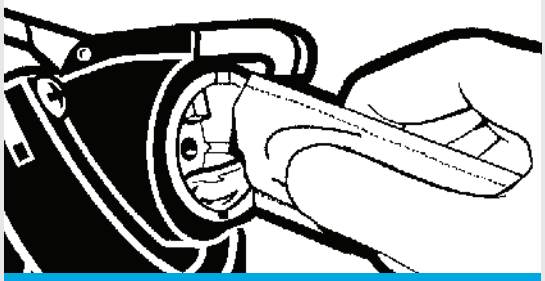

Figure 1.

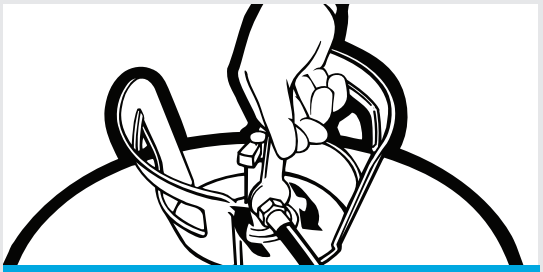

Figure 2.

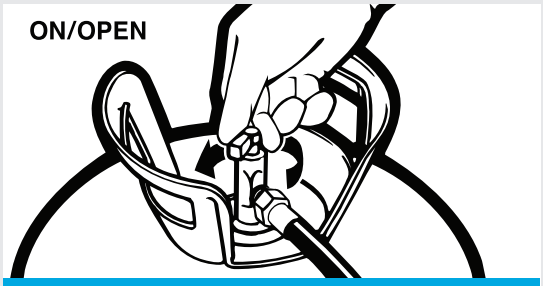

Figure 3.

Figure 4.

Recommended Temperatures

The temperature indicator – not available on FROTH-PAK 620 and 650 kits – on the side of the tank shows the temperature of the contents of the tank, not ambient air temperature. For best results, the tank contents should be at 75° F (24° C) or warmer. FROTH-PAK™ Foam can be applied effectively in cool air temperatures or on cool work surfaces (above freezing and less than 75% relative humidity) provided the kit contents are at least 75° F (24° C).

Cold weather notice

The proper liquid component temperature in spray foam ensures a balanced chemical ratio, consistent tank pressure and an optimal foam yield.

To achieve the optimal liquid component temperature before spraying foam, store chemical indoors at a temperature between 75-85° F (24-29° C) for at least one day prior to spraying. Otherwise, the foam performance could be compromised and ultimately could lead to a loss in yield. See Section 7.1, Temperature, and Section 11, Tank Heating.

Dow also recommends that you rock each kit back and forth before opening the valves for the first use to ensure optimum foaming of FROTH-PAK™ Foam Kits.

If after storing the product indoors and rocking, the kit is not performing properly, please stop spraying and access the trouble-shooting tips in this brochure or contact the Customer Information Group at **866-583-BLUE (2583).**

3.1 System Purging and Testing

1. **DO NOT** breathe vapor or spray. Proper PPE and ventilation are required. See product SDS and Section 2 of this manual for further information. Follow all precautions for product.

2. Dispense liquid materials in an appropriate container for about 10 seconds. This is to verify proper chemical flow.

3. Clean any liquid material from the INSTA-FLO™ Gun face using a rag.

4. Insert an unused nozzle with the key slot down. Push in firmly until the nozzle ejector is seated over the back rim of the nozzle.

* Time depends on ambient and chemical temperature. See chart on next page for nozzle change out times.

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FROTH-PAK™ Troubleshooting Flowchart