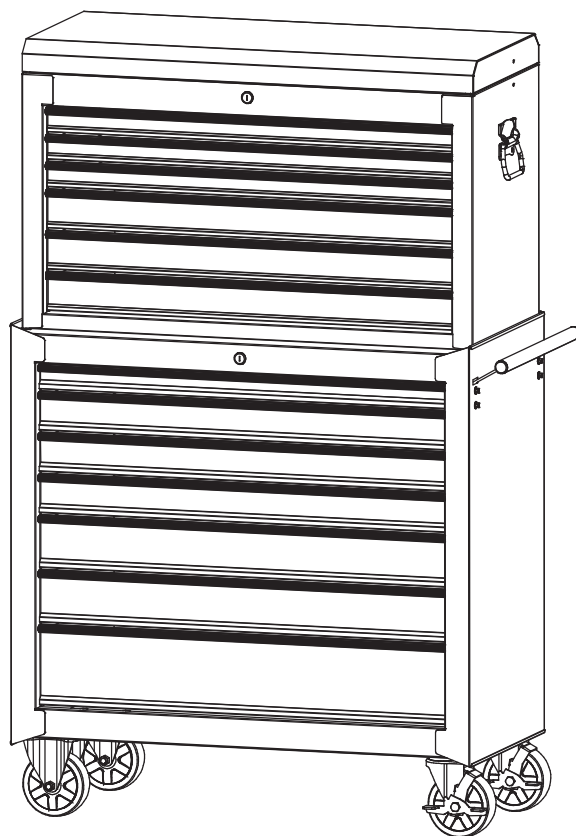


Model No. 058-1559-0
058-1560-4

MASTERCRAFT TM, INC.

36" 6-drawer Chest & 7-drawer Cabinet



IMPORTANT:

Read carefully and understand all ASSEMBLY AND OPERATION INSTRUCTIONS before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury.

**INSTRUCTION
MANUAL**

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NOTE:

If any parts are missing or damaged, or if you have any questions, please call our toll-free helpline at 1-800-689-9928.



SAVE THESE INSTRUCTIONS

This manual contains important safety and operating instructions. Read all instructions and follow them with use of this product.

OWNER / USER RESPONSIBILITY

DO NOT OPERATE OR REPAIR THIS PRODUCT WITHOUT READING THIS MANUAL. Read and follow the safety instructions. Keep instructions readily available for operators. Make certain all operators are properly trained and understand how to safely and correctly operate the product. By proceeding you agree that you fully understand and comprehend the full contents of this manual. Failure to operate this product as intended may cause injury or death. The manufacturer is not responsible for any damages or injury caused by improper use or neglect. Allow product operation only with all parts in place and operating safely. Use only genuine replacement parts. Service and maintain the product only with authorized or approved replacement parts; negligence will make the product unsafe for use and will void the warranty. Carefully inspect the product on a regular basis and perform all maintenance as required. Store these instructions in a protected dry location. Keep all decals on the product clean and visible. Do not modify and/or use for any application other than that for which this product was designed. If you have any questions relative to a particular application, DO NOT use the product until you have first contacted the distributor or manufacturer to determine if it can or should be performed on the product.

Do not use product if item is broken, bent, cracked, or has damaged parts (including safety labels). If the product appears damaged in any way, operates abnormally, or is missing parts, the item should be removed from service immediately.

Additional Notes:




Save the receipt, warranty, and these instructions.

Do not modify the product in any way. Unauthorized modification may impair the function and/or safety and could affect the life of the equipment. There are specific applications for which the product was designed. Always check for damaged or worn out parts before using the product. Broken parts will affect the equipment operation. Replace or repair damaged or worn parts immediately. When the product is not in use, store it in a secure place out of the reach of children. Inspect it for good working condition prior to storage and before re-use.

**SAVE THESE INSTRUCTIONS**

This manual contains important operating instructions. Read all instructions and follow them with the use of this product.

SAFETY INFORMATION

-  **WARNING:** Read and understand all instructions. Failure to follow all instructions listed below may result in serious injury.
-  **WARNING:** The warnings, cautions, and instructions discussed in this instruction manual cannot cover all possible conditions or situations that could occur. It must be understood by the operator that common sense and caution are factors that cannot be built into this product, but must be supplied by the operator.
-  **WARNING:**
 1. DO NOT SIT, STAND OR CLIMB ON THIS ITEM.
 2. THIS PRODUCT IS NOT A TOY OR A TOY CHEST.
 3. DO NOT ALLOW CHILDREN TO PLAY WITH OR NEAR THIS ITEM.
 4. DO NOT EXCEED WEIGHT CAPACITIES, EVENLY DISTRIBUTED FROM BOTTOM UP. BE AWARE OF DYNAMIC LOADING! SUDDEN LOAD MOVEMENT MAY BRIEFLY CREATE EXCESS LOAD CAUSING PRODUCT FAILURE. DO NOT EXCEED CAPACITY OF BENCH OR SHELF SUPPORTING MIDDLE CHEST.
 5. DO NOT OVERLOAD DRAWERS.
 6. DO NOT OPEN MORE THAN ONE DRAWER OF THE UNIT AT A TIME, TIPPING MAY OCCUR.
 7. DO NOT STAND ON THE PRODUCT OR IN THE DRAWERS, YOU MAY FALL WHICH CAN CAUSE PERSONAL INJURY AND/OR PROPERTY DAMAGE.
 8. DO NOT MOUNT THE PRODUCT ON TRUCK BED OR ANY OTHER MOVING OBJECT.
 9. CLOSE AND LOCK DRAWERS BEFORE MOVING.
 10. USE ONLY ON A FLAT, LEVEL, HARD AND SMOOTH SURFACE CAPABLE OF SAFELY SUPPORTING A FULLY LOADED CHEST.
 11. DO NOT PULL. TO PREVENT TIPPING, PUSH USING SUPPLIED HANDLE ON BOTTOM CABINET ONLY.
 12. APPLY BRAKES ON SWIVEL CASTERS WHEN NOT MOVING THE PRODUCT.
 13. LUBRICATE THE TOP AND THE BOTTOM CHANNELS OF THE DRAWER SLIDES REGULARLY.
 14. DO NOT LIFT WHILE THE PRODUCT IS LOADED.
 15. WEAR ANSI-APPROVED SAFETY GOGGLES AND HEAVY-DUTY WORK GLOVES DURING ASSEMBLY.
 16. READ INSTRUCTION MANUAL BEFORE ASSEMBLY AND/OR USE.



SAVE THESE INSTRUCTIONS

This manual contains important operating instructions. Read all instructions and follow them with use of this product.

TECHNICAL SPECIFICATIONS

Top Chest Dimensions	35 3/8 x 15 15/16 x 21 3/4" (89.8 x 40.5 x 55.2 cm)
Tool Cabinet Product Dimensions	36 x 18 1/16 x 37 11/16" (91.4 x 45.8 x 95.8 cm)
Locking Mechanism	Internal locking system
Paint	Powder coat finish
Pull Drawer Handle Material	Aluminum
Drawer Liners	2 mm protective lining

INTENDED USE

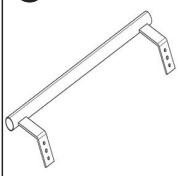





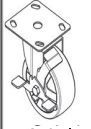
This tool chest was designed to hold tools, hardware and other items. This storage system is set on casters. The toolbox can be used as a portable work station to organize contents.

PREPARATION BEFORE ASSEMBLY

1. Verify that the product and application are compatible. If in doubt call Customer Service.
2. Before use, read the operator's manual completely and familiarize yourself thoroughly with the product and all components, and recognize the potential hazards associated with its use.
3. When unpacking, make sure that the item is intact and undamaged. If any parts are missing or broken, please contact Customer Service.
4. Assemble only according to these instructions. Improper assembly can create hazards.
5. Wear ANSI-approved safety goggles and heavy-duty work gloves during assembly.
6. Keep assembly area clean and well lit.
7. Stay alert. Use caution and common sense when operating. Do not assemble or operate when tired, incoherent, dizzy, or under the use of drugs or alcohol.

ASSEMBLY PARTS INCLUDED

Carefully unpack and spread out all the parts in a large area. Familiarize yourself with all the parts and compare them with the drawings below. Verify that parts are included in packaging. Read all assembly instructions before beginning.

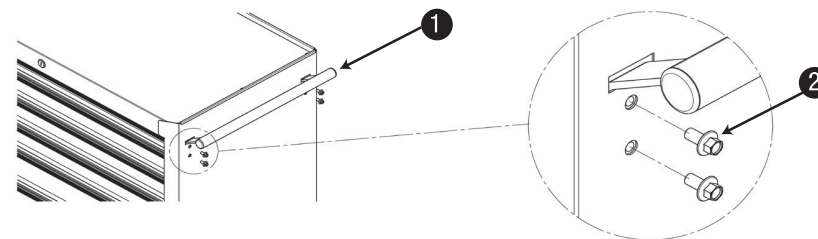
<p>1</p>  <p>Handle 1 pc</p>	<p>2 Bolt M6x12mm 4 pcs for handle</p> 	<p>3</p>  <p>Spring washer Ø10 16 pcs for caster</p>	<p>4</p>  <p>Fixed caster 2 pcs</p>
	<p>Bolt M10x22mm 16 pcs for caster</p>  <p>5</p>	<p>Washer Ø10 16 pcs for caster</p>  <p>6</p>	<p>7</p>  <p>Swivel caster 2 pcs</p>

ASSEMBLY INSTRUCTIONS

HANDLE ASSEMBLY

For the handle assembly you will need parts 1 and 2 as shown in the assembly diagram.

1. Align the handle with the side panel of bottom tool box (#1).
2. Insert M6x12 mm bolts provided and tighten with a 10 mm wrench.
3. Once handle is attached verify that fasteners are tight.



NOTE:

If any parts are missing or damaged, or if you have any questions, please call our toll-free helpline at 1-800-689-9928

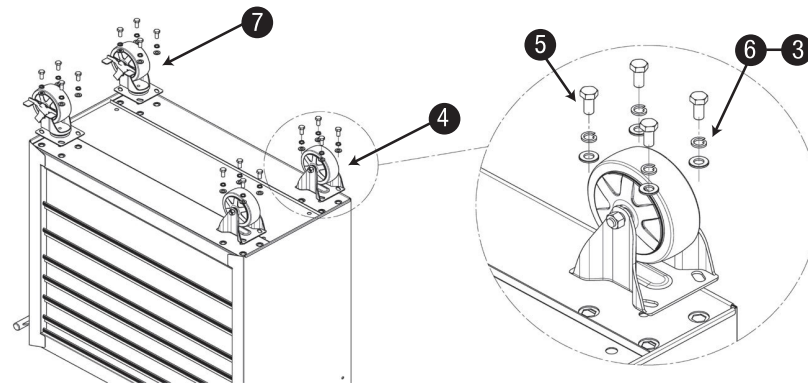
ASSEMBLY INSTRUCTIONS**CASTER KIT ASSEMBLY**

For the caster kit assembly you will need parts 4, 5, 6 and 7 as shown in the assembly diagram.

1. Lock empty drawers of the tool box.
2. Lay the tool box on its back onto the flattened shipping carton to prevent paint scratches.

Note: Mount both locking casters on the same side as the handle.

3. Align the caster mounting bracket with the holes on the bottom of the tool box. Hold in place until steps 3, 5, 6, and 4, (7) are complete.
4. Attach the mounting plate with bolt and 10 mm washer provided (#5 and #6). Tighten with a 17 mm wrench.
5. Repeat this for the other three mounting bolts.
6. Repeat steps 1, 2 and 3.
7. Once all four caster wheels are attached, with help carefully raise the bottom tool box back into the upright position.
8. Test to verify casters and caster wheel locks are operating properly.

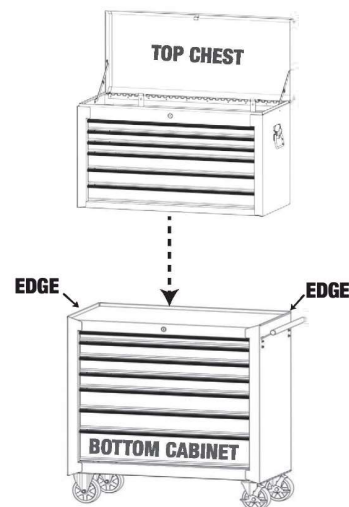
**WARNING!**

USE TWO PEOPLE TO LAY THE TOOL BOX ON THE GROUND.
TEAM LIFT ONLY!

ASSEMBLY INSTRUCTIONS

FINAL ASSEMBLY

1. Assemble on a flat, level, hard and smooth surface capable of safely supporting a fully loaded Top Chest and Cabinet.
2. Locate the Keys, label them, then put them in a safe place.
Note: The Bottom Cabinet and Top Chest have different sets of keys.
3. Using an assistant, place EMPTY Top Chest on top of Bottom Cabinet.
4. **WARNING!** Make sure the Top Chest is seated inside the Bottom Cabinet's edges.



OPERATING INSTRUCTIONS

TOP CHEST

1. To LOCK chest, close all drawers first, close lid then turn key to the left.
2. To UN-LOCK chest, turn key to the right, open lid and slide drawer out.
3. To OPEN DRAWERS, turn key to the right and pull up on drawer handle, then slide drawer out.
4. To CLOSE DRAWERS, gently close drawer. Verify drawer has latched closed.

MIDDLE CHEST AND BOTTOM TOOL CABINET

1. Close all drawers first then turn key to the left.
2. Turn key to the right and slide drawer out.
3. To OPEN DRAWERS, turn key to the right and pull up on drawer handle, then slide drawer out.
4. To CLOSE DRAWERS, gently close drawer. Verify drawer has latched closed.



WARNING!

DO NOT slam the drawers as they will not lock and damage may occur to lock bar tabs or lock pockets.

CARE AND MAINTENANCE

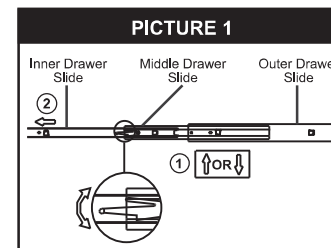
- Dust may be removed with a damp cloth.
- Lubricate the slides with grease or equivalent (twice yearly).
- For casters, use high quality bearing grease (yearly).
- Periodically the drawer fronts, drawer trim, and other surfaces should be cleaned with water.
- Grease and oil can be removed with most standard cleaning fluids. For safety, use a non-flammable cleaning fluid.
- If drawer liners are supplied, it is recommended they are used to protect the finish inside the drawers and to make the drawer easier to clean. The drawer liners may be cleaned with soap and water.

TROUBLESHOOTING

- DO NOT slam the drawers as they will not lock, and damage may occur to lock bar tabs or lock pockets.
 - Should damage occur, remove the drawers following the drawer removal instructions below.
1. With a screwdriver or pliers straighten out the Lock Bar Tab and the Lock Pocket.

If it becomes necessary to remove drawers, follow these drawer removal instructions:

- To REMOVE drawers:
Simultaneously press the plastic lock spring up or down on the ball bearing sliders and pull the inner drawer slide out.
- To REASSEMBLE drawers: Insert the end of the inner drawer slide into the middle drawer, then carefully slide into place. If inserted correctly a clicking sound will be heard when drawer is in place. Verify slide is attached after reassembling.

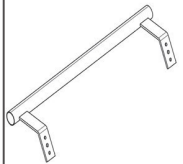




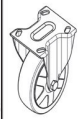
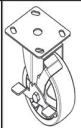


PARTS DIAGRAM / PARTS LIST

No.	Description	Qty.
1	Handle	1
2	Bolt M6x12mm	4
3	Spring Washer Ø10	16
4	Fixed Caster	2
5	Bolt M10x22mm	16
6	Washer Ø10	16
7	Swivel Caster	2
8	0581559 Chest	1
9	0581560 Cabinet	1

NOTE:

If any parts are missing or damaged, or if you have any questions, please call our toll-free helpline at 1-800-689-9928.

<p>1</p>  <p>Handle 1 pc</p>	<p>2 Bolt M6x12mm 4 pcs for handle</p>  <p>5 Bolt M10x22mm 16 pcs for caster</p> 	<p>3</p>  <p>Spring washer Ø10 16 pcs for caster</p> <p>6</p>  <p>Washer Ø10 16 pcs for caster</p>	<p>4</p>  <p>Fixed caster 2 pcs</p> <p>7</p>  <p>Swivel caster 2 pcs</p>
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This Mastercraft product is guaranteed for a period of (1) year from the date of original retail purchase, against defects in materials and workmanship.

Subject to the conditions and limitations described below, this product, if returned to us with proof of purchase within the stated warranty period and if covered under this warranty, will be repaired or replaced (with the same model, or one of equal value or specification), at our option. We will bear the cost of any repair or replacement and any costs of labour relating thereto.

These warranties are subject to the following conditions and limitations

- a. a bill of sale verifying the purchase and purchase date must be provided;
- b. this warranty will not apply to any product or part thereof which is worn or broken or which has become inoperative due to abuse, misuse, accidental damage, neglect or lack of proper installation, operation or maintenance (as outlined in the applicable owner's manual or operating instructions) or which is being used for industrial, professional, commercial or rental purposes;
- c. this warranty will not apply to normal wear and tear or to expendable parts or accessories that may be supplied with the product which are expected to become inoperative or unusable after a reasonable period of use;
- d. this warranty will not apply to routine maintenance and consumable items such as, but not limited to, fuel, lubricants, vacuum bags, blades, belts, sandpaper, bits, fluids, tune-ups or adjustments;
- e. this warranty will not apply where damage is caused by repairs made or attempted by others (i.e. persons not authorized by the manufacturer);
- f. this warranty will not apply to any product that was sold to the original purchaser as a reconditioned or refurbished product (unless otherwise specified in writing);
- g. this warranty will not apply to any product or part thereof if any part from another manufacturer is installed therein or any repairs or alterations have been made or attempted by unauthorized persons;
- h. this warranty will not apply to normal deterioration of the exterior finish, such as, but not limited to, scratches, dents, paint chips, or to any corrosion or discolouring by heat, abrasive and chemical cleaners; and
- i. this warranty will not apply to component parts sold by and identified as the product of another company, which shall be covered under the product manufacturer's warranty, if any.

Additional Limitations

This warranty applies only to the original purchaser and may not be transferred. Neither the retailer nor the manufacturer shall be liable for any other expense, loss or damage, including, without limitation, any indirect, incidental, consequential or exemplary damages arising in connection with the sale, use or inability to use this product.

Notice to Consumer

This warranty gives you specific legal rights, and you may have other rights, which may vary from province to province. The provisions contained in this warranty are not intended to limit, modify, take away from, disclaim or exclude any statutory warranties set forth in any applicable provincial or federal legislation.

Imported by Mastercraft Canada Toronto, Canada M4S 2B8