



SAFETY DATA SHEET

Revision Date 18-Apr-2017

Version 5

1. IDENTIFICATION

Product identifier

Product Name 84162 PERMA POXY 1 MINUTE CLEAR EPOXY (HARDENER)

Other means of identification

Product Code 1007B

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Epoxy curing agent

Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address

ITW Permatex
6875 Parkland Blvd.
Solon, OH 44139 USA

May Also Be Distributed by:

ITW Permatex Canada
35 Brownridge Road, Unit 1
Halton Hills, ON Canada L7G 0C6
Telephone: (800) 924-6994

24 Hour Emergency Phone Number Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

E-mail address mail@permatex.com

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 1 Sub-category A
Serious eye damage/eye irritation	Category 1

Label elements

Emergency Overview

Danger

Causes severe skin burns and eye damage



Appearance Amber

Physical state Liquid

Odor Mercaptan

Precautionary Statements - Prevention

Do not breathe dust/fume/gas/mist/vapors/spray
Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection
Do not eat, drink or smoke when using this product

Precautionary Statements - Response

Specific treatment (see supplemental first aid instructions on this label)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
Call a POISON CENTER or doctor/physician if you feel unwell
Remove/Take off immediately all contaminated clothing
Wash contaminated clothing before reuse
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
Immediately call a POISON CENTER or doctor/physician
IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
Rinse mouth

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

- Not applicable

Unknown acute toxicity

97 % of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance(s)

Chemical Name	CAS No	Weight-%	Trade Secret
POLYAMINE-POLYMERCAPTAN BLEND		60 - 100	*
2,2-OXYBIS (N,N-DIMETHYLETHANAMINE)	3033-62-3	1 - 5	*

4. FIRST AID MEASURES

Description of first aid measures

General advice

Get medical advice/attention if you feel unwell.

Eye contact

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.

Skin contact

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a POISON CENTER or doctor/physician. Wash contaminated clothing before reuse.

Inhalation

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for

breathing. If symptoms persist, call a physician.

Ingestion IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Call a physician or poison control center immediately.

Self-protection of the first aider Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

Most important symptoms and effects, both acute and delayed

Symptoms See section 2 for more information.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Carbon dioxide (CO₂), Dry chemical, Foam

Unsuitable extinguishing media

None.

Specific hazards arising from the chemical

None in particular.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation, especially in confined areas. Avoid contact with eyes and skin. Use personal protective equipment as required.

Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system. See Section 12 for additional ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Ensure adequate ventilation. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal. Use personal protective equipment as required.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid breathing

vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials Strong oxidizing agents

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
2,2-OXYBIS (N,N-DIMETHYLETHANAMINE) 3033-62-3	STEL: 0.15 ppm TWA: 0.05 ppm S*	-	-

Appropriate engineering controls

Engineering Controls Use exhaust ventilation to keep airborne concentrations below exposure limits

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

Respiratory protection Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Liquid
Appearance Amber
Odor Mercaptan
Odor threshold No information available

Property	Values
pH	No information available
Melting point / freezing point	No information available
Boiling point / boiling range	No information available
Flash point	> 93 °C / > 200 °F
Evaporation rate	No information available
Flammability (solid, gas)	No information available
Flammability Limit in Air	
Upper flammability limit:	No information available
Lower flammability limit:	No information available
Vapor pressure	No information available
Vapor density	No information available
Relative density	1.12
Water solubility	No information available
Solubility in other solvents	No information available
Partition coefficient	No information available
Autoignition temperature	No information available
Decomposition temperature	No information available

Remarks • Method

Kinematic viscosity	80-150 cm ² /s
Dynamic viscosity	No information available
Explosive properties	No information available
Oxidizing properties	No information available

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	0
Density	No information available
Bulk density	No information available

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Excessive heat.

Incompatible materials

Strong oxidizing agents

Hazardous Decomposition Products

Carbon oxides
Nitrogen oxides (NO_x)
Oxides of sulfur

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation	Causes burns.
Eye contact	Severely irritating to eyes. May cause burns.
Skin contact	Corrosive. Contact causes severe skin irritation and possible burns.
Ingestion	Can burn mouth, throat, and stomach.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
2,2-OXYBIS (N,N-DIMETHYLETHANAMINE) 3033-62-3	= 910 mg/kg (Rat) = 1045 mg/kg Rat)	(= 280 µL/kg (Rabbit) = 238 mg/kg (Rabbit)	= 117 ppm (Rat) 6 h

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.

Target Organ Effects Eyes, Peripheral Nervous System (PNS), Skin, Urinary Tract.

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral)	2836.6 mg/kg
ATEmix (dermal)	10000 mg/kg
ATEmix (inhalation-vapor)	366.7

12. ECOLOGICAL INFORMATION

Ecotoxicity

100 % of the mixture consists of components(s) of unknown hazards to the aquatic environment

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility

No information available.

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated packaging	Do not reuse container.
US EPA Waste Number	Not applicable

14. TRANSPORT INFORMATION

DOT

UN/ID no	3267
Proper shipping name:	Corrosive liquid, basic, organic, n.o.s, (Mercaptan mixture), Limited Quantity (LQ)
Hazard Class	8
Packing Group	III
Emergency Response Guide Number	153

IATA

UN/ID no	3267
Proper shipping name:	Corrosive liquid, basic, organic, n.o.s, (Mercaptan mixture), Limited Quantity (LQ)
Hazard Class	8
Packing Group	III
ERG Code	8L

IMDG

UN/ID no	3267
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Proper shipping name: Corrosive liquid, basic, organic, n.o.s, (Mercaptan mixture), Limited Quantity (LQ)
Hazard Class 8
Packing Group III
EmS-No F-A, S-B

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
DSL/NDSL Complies
EINECS/ELINCS Complies
ENCS Complies
IECSC Complies
KECL Complies
PICCS Complies
AICS Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard Yes
Chronic Health Hazard No
Fire hazard No
Sudden release of pressure hazard No
Reactive Hazard No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations

California Proposition 65

This product is not known to contain any chemicals listed as carcinogens or reproductive toxins.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
2,2-OXYBIS (N,N-DIMETHYLETHANAMINE) 3033-62-3	X	-	-

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

WHMIS Hazard Class

E - Corrosive material

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	Health hazards 3	Flammability 1	Instability 0	-
HMIS	Health hazards 3	Flammability 1	Physical hazards 0	Personal protection B

NFPA (National Fire Protection Association)
HMIS (Hazardous Material Information System)

Revision Date 18-Apr-2017

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet